

**Garant****Indexable insert for turning CC.T 09T302, for medium machining, Grade: CB7010**

## Order data

Order number	260148 CB7010
GTIN	4045197667823
Item class	21G

## Technical description

Cutting depth $a_p$	0.2 - 4 mm
Cutting conditions	continuous
Main application	P
Cutting speed $v_c$ main application	90 - 240 m/min
Secondary application	M
Corner radius	0.2 mm
Cutting speed $v_c$ secondary application	70 - 180 m/min
Feed $f$	0.1 - 0.3 mm/rev.
Chip breaker	SM
Grade	CB7010

Finishing/roughing assignment	Semi-roughing
Tool material	Cermet
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning